

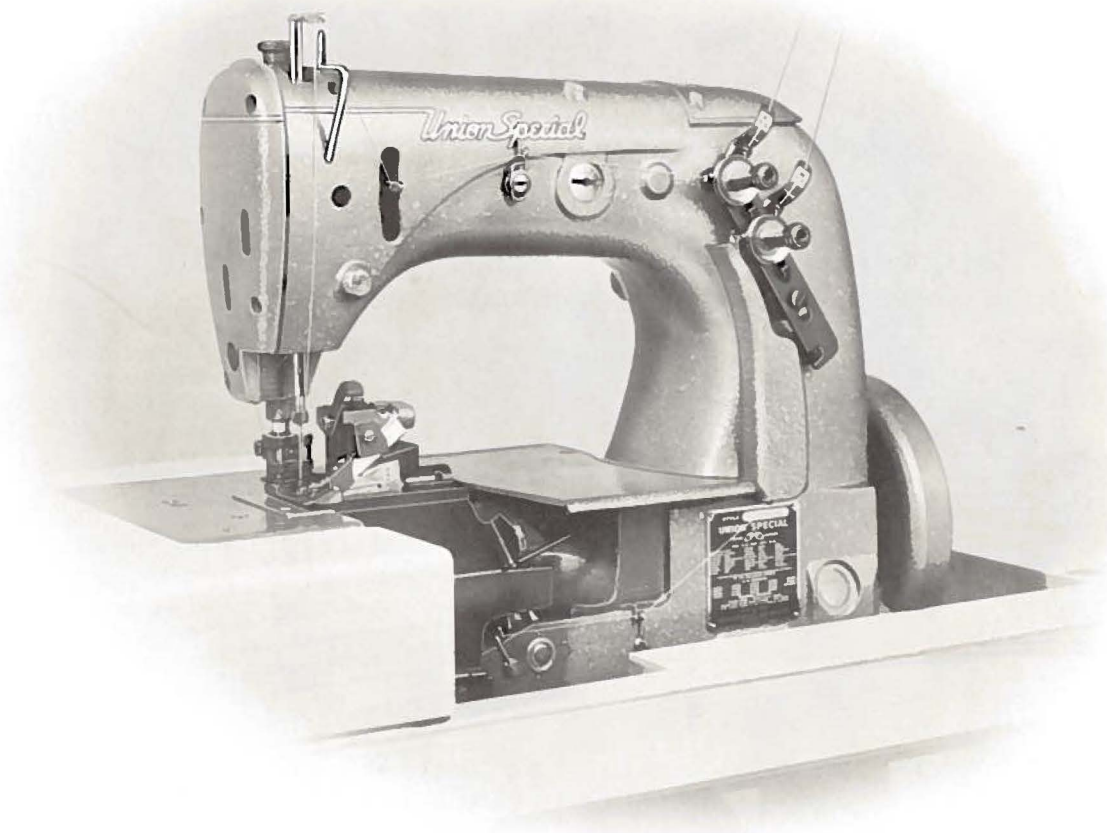
**FINEST QUALITY**

*Union Special*®

LEWIS • COLUMBIA

**INDUSTRIAL  
SEWING  
MACHINES**

STYLE  
51200 BB



CATALOG  
NO.  
T106 L  
Second  
Edition

LIST OF PARTS  
FOR  
STYLE 51200 BB

*Union Special* **MACHINE COMPANY**  
**CHICAGO**

From the library of: Superior Sewing Machine & Supply LLC

Catalog No. T106 L

LIST OF PARTS

Style  
51200 BB

Second Edition

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*Union Special*  
**MACHINE COMPANY**  
INDUSTRIAL SEWING MACHINES  
**CHICAGO**

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October, 1969

## IDENTIFICATION OF MACHINE

Each Union Special machine is identified by a Style number which is stamped into the name plate on the machine. Style numbers are classified as standard and special. Standard Style numbers have one or more letters suffixed, but never contain the letter "Z". Example: "Style 51200 BB". Special Style numbers contain the letter "Z". When only minor changes are made in a standard machine, a "Z" is suffixed to the standard Style number. Example: "51200 BBZ".

Styles of machines similar in construction are grouped under a class number, which differs from the Style number, in that it contains no letters. Example: "51200".

## APPLICATION OF CATALOG

This catalog applies specifically to the standard styles of machines as listed herein.

It can also be applied with discretion to some special machines in Class 51200. All reference to direction, such as right and left, front and back, etc., are taken from the operator's position while seated at the machine. Operating direction of handwheel is toward the operator.

## DESCRIPTION OF MACHINE

51200 BB Streamlined Flat Bed, Single Needle, Light Duty Machine; for Miscellaneous Binding and Seaming Operations. Equipped with Trimmer, 1 1/64 inch Needle Travel, 5/8 inch Looper Travel. Has Double Disc Take-up, Light Weight Needle Bar Driving Mechanism, Light Weight Needle Bar, Presser Bar and Pulley. Oil Return Pump, Front Chip Disposal, Seam Type BSc-1. Stitch Type 401.

## NEEDLES

Each Union Special needle has both a type number and a size number. The type number denotes the kind of shank, point, length, groove, finish and other details. The size number, stamped on the needle shank, denotes largest diameter of blade, measured in thousandths of an inch, midway between shank and eye. Collectively, the type number and the size number is the complete symbol.

Standard needle for Style 51200 BB is type 108 GKS. It has a round shank, round point, extra short, double groove, struck groove, oversize ball eye, is spotted, chromium plated and available in sizes 032, 036 and 040. Unless otherwise specified, the machine will be equipped with size 036.

To have needle orders promptly and accurately filled, an empty package, a needle or type and size number should be given. Use description on label. A complete order would read: "1000 Needles, Type 108 GKS, Size 036".

Selection of proper needle size should be determined by the size of thread used. Thread should pass freely through the needle eye in order to produce a good stitch formation.

Success in the operation of this machine can be secured only with the genuine Union Special needles, which are packaged with labels marked *Union Special*. Each trademark is your guarantee of the highest quality in materials and workmanship.

## TERMS

Prices are strictly net cash and are subject to change without notice. All shipments are forwarded f.o.b. shipping point. Parcel Post shipments are insured unless otherwise directed. A charge is made to cover postage and insurance.



The following is a numerical list of the parts used in this machine. List includes breakdown of assemblies into component parts. Quantities, part numbers and descriptions are given. Following the parts list are photographs of some of the major parts.

| Amt. | Part No. | Description            | Amt. | Part No.  | Description            | Amt.  | Part No.  | Description              |
|------|----------|------------------------|------|-----------|------------------------|-------|-----------|--------------------------|
| 1    | 8        | Feed Rocker Shaft      | 2    | 666-118   | Oil Wick for left      | 1     | 22733 B   | Screw for 52882 L        |
| 3    | 18       | Nut for 51240 E,       |      |           | main shaft bearing     | 1     | 22758 C   | Screw for 53783 A        |
|      |          | 55241 N, 55244 G       | 3    | 666-149   | Oil Wick for #51054    | 3     | 22768     | Screw for 51244 B,       |
| 2    | 20       | Washer for 51236 G,    | 1    | 666-170   | Oil Wick for 51250 E   |       |           | 56358, 56358 A           |
|      |          | 51758                  | 2    | 666-179   | Wedge Pin for 666-111  | 2     | 22798     | Screw for 51472 A        |
| 3    | 20       | Washer for 22848       | 1    | 666-201   | Felt Plug for #51294 U | 1     | 22798 A   | Screw for 51204 F        |
| 2    | 25 C     | Screw for 23223 T      | 1    | 666-209   | Felt Disc for #51294 U | 1     | 22799 N   | Screw for 61130 F        |
| 1    | 27-435   |                        | 1    | 666-214   | Felt Lint Filter for   | 2     | 22799 U   | Hinge Pin for presser    |
|      | Blk.     | Needle Bar Eyelet      |      |           | #51294 M               |       |           | foot bottom              |
|      |          | Washer                 | 2    | 667 B-10  | Dowel Pin for          | 1     | 22811 B   | Screw for #51242 W       |
| 2    | 50-216   |                        |      |           | #51229 E               | 1     | 22829     | Looper Rocker Lock       |
|      | Blk.     | Pin for 51257 T        | 2    | 719       | Screw for 51150,       |       |           | Nut Screw for            |
| 1    | 50-648   |                        |      |           | 51250 E                |       |           | #29192                   |
|      | Blk.     | Lucite Oil Gauge       | 1    | 6042 A    | Washer for 52894 AM    | 1     | 22834     | Screw for 51134          |
| 3    | 52 A     | Thread Eyelet (98 A)   | 2    | 6990      | Spring for presser     | 2     | 22839 C   | Screw for 51501 A        |
| 1    | 54       | Needle Lever Link      |      |           | foot bottom            | 9     | 22848     | Screw for 52882 L        |
|      |          | for #29348 P           | 1    | 7947      | Nut for 51294 R        | 3     | 22848     | Screw for 51282 AH       |
| 1    | 56       | Needle Clamp Nut       | 1    | 12538     | Nut for 51241 K        | 1     | 22848     | Screw for 51758          |
| 1    | 73       | Screw for looper       | 1    | 12982     | Lock Nut for 81        | 1     | 22852 A   | Screw for 51242 Y        |
| 5    | 77       | Screw for 51054,       | 1    | 15465 F   | Looper Rocker Cone     | 1     | 22863     | Feed Dog Holder          |
|      |          | 51204 A, 51236 A,      |      |           | for #29192 (22894 W)   |       |           | Adjusting Screw          |
|      |          | #29348 P               | 1    | 15805 F   | Feed Dog (22528)       | 1     | 22883 A   | Plug Screw               |
| 1    | 78       | Screw for #29348 P     | 1    | 15824 C   | Throat Plate (87)      | 1     | 22889 A   | Plug Screw Adaptor       |
| 4    | 80       | Screw for 51501 A,     | 1    | 21169 E   | Binding Holder Disc    | 2     | 22889 C   | Plug Screw Adaptor,      |
|      |          | 52980 A                | 1    | 21169 F   | Binder Holder Base     |       |           | back                     |
| 1    | 81       | Screw for 51242 Y      | 1    | 21210 A   | Looper Collar          | 1     | 22889 D   | Plug Screw Adaptor,      |
| 1    | 82       | Stitch Regulating      | 1    | 21212     | Oil Siphon Connection  |       |           | left                     |
|      |          | Screw                  |      |           | Locking Ring           | 4     | 22894 C   | Set Screw for 29105 AA   |
| 2    | 87       | Screw for throat       | 1    | B21375 AH | Belt Guard (93)        | 2     | 22894 C   | Screw for 51273 B        |
|      |          | plate                  | 1    | 21657-3   | Tension Release        | 1     | 22894 C   | Screw for #52372 A       |
| 2    | J87 J    | Screw for 51204 C      |      |           | Separator (22598 C,    | 1     | 22894 D   | Spot Screw for           |
| 2    | 88       | Screw for #161;        |      |           | 80557)                 |       |           | 29105 AA                 |
|      |          | 52894 AK               | 1    | 21657 E   | Washer for 51257 T     | 1     | 22894 D   | Screw for 51406          |
|      |          |                        | 1    | 21657 W   | Tension Release        | 2     | 22894 F   | Screw for #51221 C       |
| 4    | 90       | Screw for 52882 Y,     | 1    | 21657 Y   | Lever Shaft            | 1     | 22894 H   | Spot Screw for 51242 W   |
|      |          | 52894 AB               |      |           | Connection (402,       | 2     | 22894 J   | Spot Screw for # 51247   |
| 2    | 90       | Screw for binder       |      |           | 22596)                 | 1     | 22894 T   | Spot Screw for # 51142 F |
| 2    | 93       | Screw for B21375 AH    | 3    | 22513     | Screw for 35731 A      | 2     | 22894 W   | Screw for 15465 F        |
| 1    | 94       | Screw for 51272 H      | 2    | 22517     | Screw for 51273 A      | 1     | 23223 T   | Strip Guide (25 C)       |
| 2    | 95       | Screw for #51147       | 2    | 22519 C   | Screw for 51235 A      | 1     | 23322 M   | Washer for binder        |
| 2    | 95       | Screw for 51229 E,     | 1    | 22519 H   | Screw for #51244 B     | 1     | 23322 AL- |                          |
|      |          | 51270 B                | 6    | 22524     | Screw for 51282 AF     | 3/4   |           | Cut Edge Binder,         |
| 1    | 96       | Spot Screw for         | 1    | 22528     | Screw for 15805 F      |       |           | 3/4 inch binding         |
|      |          | #51223 A               | 1    | 22528     | Screw for 51257 T      |       |           | (90, 23322 M)            |
| 1    | 96       | Spot Screw for 51244   | 1    | 22537     | Screw for #53783 N     | 1     | 23322 AL- |                          |
| 1    | 98       | Screw for #482         | 1    | 22539 H   | Plug Screw             | 7/8   |           | Cut Edge Binder,         |
| 2    | 98       | Screw for #51235       | 3    | 22541 B   | Screw for 52882 AD     |       |           | 7/8 inch binding         |
| 1    | 98       | Screw for 51244        | 1    | 22547 C   | Screw for 51278 E      | 1     | 23322 AL- |                          |
| 3    | 98 A     | Screw for 52 A         | 2    | 22548     | Screw for 23437 V      | 1     | 23322 AL- | Cut Edge Binder,         |
| 1    | 98 A     | Screw for 51291 A      | 4    | 22548     | Screw for 52882 AE     | 1     | 23322 AL- | 1 inch binding           |
| 4    | 109      | Tension Disc           | 1    | 22557 B   | Screw for 53783 L      | 1     | 23322 AL- |                          |
| 1    | 161      | Collar for 21169 F     | 2    | 22559 A   | Screw for #29105 AA,   | 1 1/8 |           | Cut Edge Binder,         |
|      |          | (88)                   |      |           | small ball             |       |           | 1 1/8 inch binding       |
| 1    | 258      | Nut for 51280 E        | 2    | 22559 B   | Screw for #29105 AA,   | 1     | 23437 U   | Binder Bracket           |
| 1    | 258 A    | Nut for #29192,        |      |           | large ball             |       |           | (23437 W, 43139 A)       |
| 1    | 258 A    | Nut for 52894 AM       | 2    | 22559 G   | Screw for #29066 R     | 1     | 23437 V   | Binder Slide Block       |
| 1    | 258 A    | Nut for 56334 E        | 1    | 22560 B   | Screw for 51134        |       |           | (22548)                  |
| 2    | 269      | Nut for 51236 G,       | 2    | 22560 B   | Screw for #51393 BP    | 1     | 23437 W   | Screw for 23437 U        |
|      |          | 51240 E                | 1    | 22562 A   | Screw for #51254 H     | 1     | 29066 R   | Needle Lever Connect-    |
| 2    | 402      | Screw for #21657 Y,    | 1    | 22568     | Screw for 51250 P      |       |           | ing Rod Assembly         |
|      |          | 53783 A                | 5    | 22569 B   | Screw for 51282 Y      |       |           | (51216 N, 51216 P)       |
| 2    | 482      | Collar for 8 (98)      | 3    | 22569 B   | Screw for 51493 AG     | 1     | 29105 AA  | Looper Drive Eccen-      |
| 1    | 531      | Screw for 51257 M      | 3    | 22569 B   | Screw for 52891 B      |       |           | tric Assembly            |
| 1    | 531      | Screw for #51493 BQ    | 1    | 22570 A   | Clamp Screw for        |       |           | (22559 A, 22559 B,       |
| 1    | 538      | Feed Dog Height        |      |           | presser foot           |       |           | 22894 C, 22894 D)        |
|      |          | Adjusting Screw        | 1    | 22570 B   | Screw for 51278 D      | 1     | 29192     | Looper Rocker            |
| 1    | 643-127  |                        | 15   | 22571 A   | Plug Screw             |       |           | Assembly                 |
|      | Blk.     | Gasket for 51493 AG    | 2    | 22571 B   | Plug Screw             | 1     | 29348 P   | Needle Lever             |
| 1    | 660-136  | Feed Crank Link Oil    | 1    | 22580 D   | Set Screw for #51223 A |       |           | Assembly                 |
|      |          | Tube                   | 2    | 22585 A   | Screw for 52882 L      | 2     | 29476 DV  | Feed Lift and Looper     |
| 1    | 660-169  | Needle Bearing for     | 1    | 22585 B   | Screw for needle       |       |           | Avoid Eccentric          |
|      |          | #51236 E               |      |           | guard                  |       |           | Assembly                 |
| 1    | 660-202  | "O" Ring for 51221 C   | 1    | 22586 R   | Screw for 660-212      | 1     | 29476 FG  | Crankshaft and Lower     |
| 1    | 660-207  | Oil Seal Ring for foot | 1    | 22588 A   | Screw for 52350 A      |       |           | Needle Lever             |
|      |          | lifter lever bushing   | 1    | 22596     | Screw for #21657 Y     |       |           | Connecting Rod           |
| 2    | 660-212  | Oil Seal Ring for      | 1    | 22598 C   | Screw for 21657-3      |       |           | Assembly, .770 inch      |
|      |          | 51250 E                | 2    | 22729     | Screw for 51243 C,     |       |           | throw                    |
| 2    | 666-65   | Oil Wick for 51144     |      |           | 51272 E                | 1     | 29476 JC  | Knife Drive Eccentric    |
| 2    | 666-111  | Oil Wick for 8         | 1    | 22729 A   | Screw for 51294 U      |       |           | Assembly                 |
| 2    | 666-114  | Oil Wick for right     | 1    | 22729 B   | Screw for #51294 U     | 4     | 35178 D   | Spring for 666-65,       |
|      |          | main shaft bearing     | 2    | 22730     | Screw for 51278        |       |           | 666-114                  |



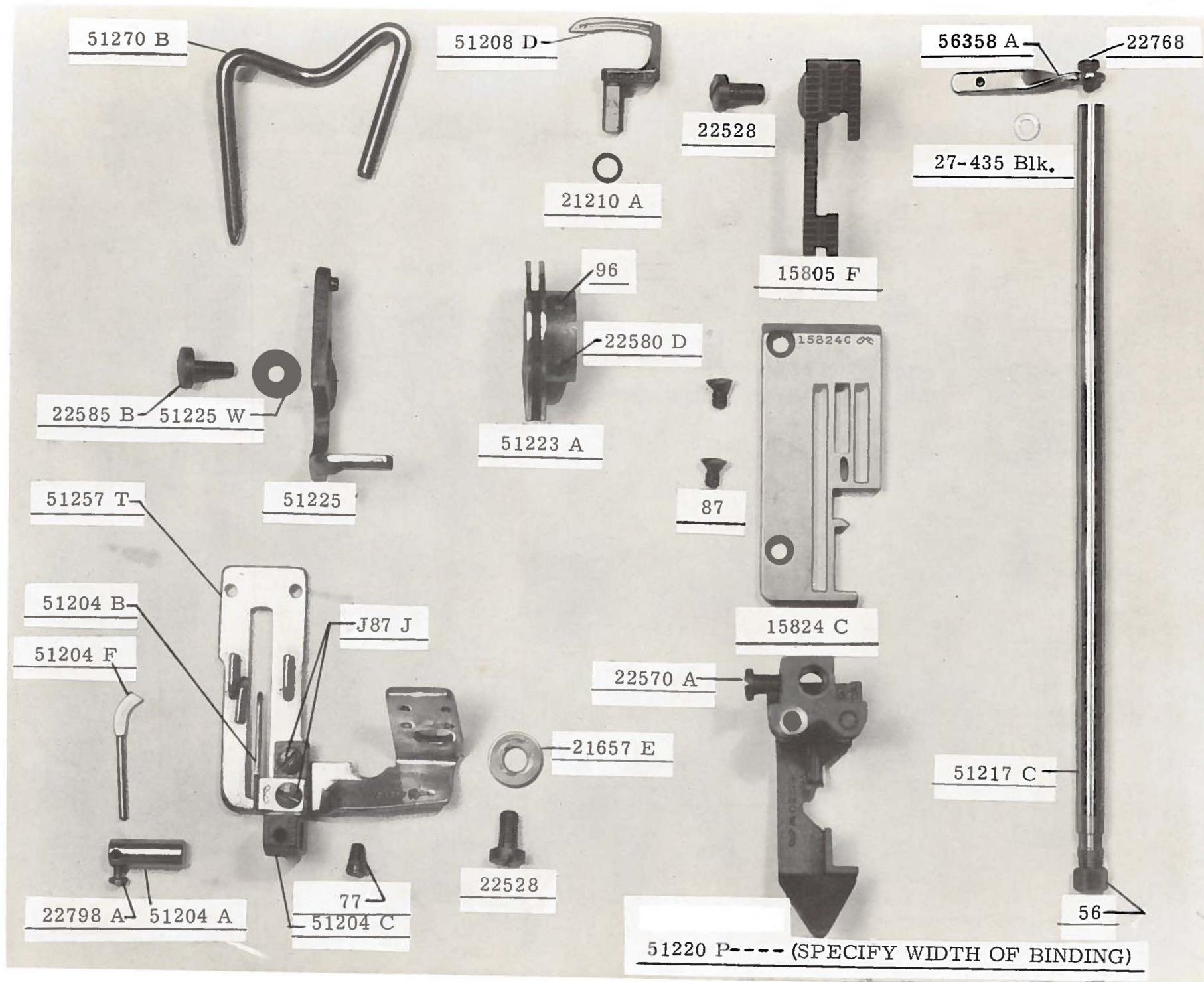
| Amt. | Part No.      | Description  | Amt. | Part No.      | Description  | Amt. | Part No.  | Description  |
|------|---------------|--|------|---------------|--|------|-----------|--|
| 2    | 35731 A       | Presser Bar Connection Guide Plate (22513)   | 1    | 51230 V-1     | Bottom, right, for #51220 P-1                                | 1    | 51254 H   | Needle Bar Connection for #29348 P (22562 A)           |
| 1    | 35766         | Screw for 51250 P  | 1    | 51230 V-1 1/8 | Bottom, right, for 51220 P-1 1/8                             | 1    | 51256 C   | Presser Bar Spring                                     |
| 1    | 39158 G       | Front Cover Hinge for #51278   | 1    | 51230 AB      | Bottom, left, for 51220 P                                    | 1    | 51256 N   | Presser Spring Regulator                               |
| 1    | 39158 U       | Hinge Pin Spring for #51278  | 1    | 51235         | Feed Rocker (98)   | 1    | 51257 K   | Presser Bar  |
| 2    | 41394 A       | Gasket for 22733 B   | 1    | 51235 A       | Feed Rocker Arm (22519 C, 51235 G)                           | 1    | 51257 M   | Presser Bar Connection and Guide (531)                 |
| 1    | 43139 A       | Locknut for 23437 W  | 2    | 51235 G       | Washer for 22519 C   | 1    | 51257 T   | Cast-off Plate Support (22528)                         |
| 1    | 43266         | Nut for 51292 G  | 1    | 51236 A       | Link Pin for 51273 D (77)                                    | 1    | 51257 AA  | Presser Bar Bushing, lower, for #51229 E               |
| 2    | 51054         | Link Pin for #29348 P (77, 78)   | 2    | 51236 A       | Link Pin for 51145 A (77)                                    |      |           |  |
| 1    | 51054         | Feed Crank Link Pin (77)   | 1    | 51236 D       | Feed Crank Link for #51236 E                                 |      |           |  |
| 1    | 51134         | Feed Bar (77, 22834)   | 1    | 51236 E       | Feed Crank Link Assembly                                     | 1    | 51270 B   | Needle Thread Take-up Wire (95)                        |
| 1    | 51134 C       | Feed Bar Shaft   | 1    | 51236 F       | Feed Crank Link Ferrule for #51236 E                         | 1    | 51270 S   | Upper Knife  |
| 1    | 51134 J       | Feed Dog Holder Washer   | 1    | 51236 G       | Feed Crank Stud (82, 269)                                    | 1    | 51272 C   | Knife Holder Block                                     |
| 1    | 51134 P       | Felt for 51134 C   | 1    | 51240 E       | Looper Connecting Rod (18, 269)                              | 1    | 51272 D   | Guide Collar Shaft                                     |
| 1    | 51134 R       | Lubricating Felt Guard   | 1    | 51241 K       | Looper Connecting Rod and Ball Joint Assembly, right (12538) | 1    | 51272 E   | Guide Collar Shaft Spring                              |
| 1    | 51142 F       | Eccentric for #29476 JC (22894 T)  | 1    | 51242 L       | Thrust Washer, for looper drive lever shaft                  | 1    | 51272 H   | Upper Knife Clamp (22729)                              |
| 1    | 51144         | Looper Rocker Shaft  | 2    | 51242 M       | Washer for 22852 A, 52841 G                                  | 1    | 51272 J   | Upper Knife Holder Block (94)                          |
| 1    | 51145 A       | Feed Lift, Looper Avoid and Knife Drive Eccentric Bearing for #29476 DV, #29476 JC | 1    | 51242 P       | Looper Drive Lever Shaft                                     | 1    | 51273 A   | Knife Rocker Bearing Stud Support for #51229 E (22517) |
| 1    | 51147         | Main Shaft Collar (95)   | 1    | 51242 R       | Looper Drive Lever Shaft Bushing, rear, for #51229 E         | 1    | 51273 B   | Knife Rocker Bearing Stud (22894 C)                    |
| 1    | 51150         | Needle Lever Shaft Stop Collar (719)   | 1    | 51242 S       | Looper Drive Lever Shaft Bushing, middle, for #51229 E       | 1    | 51273 D   | Knife Holder Rocker Arm                                |
| 1    | 51204 A       | Retaining Finger Holder (77)   | 1    | 51242 W       | Looper Drive Lever (22894 H, 22811 B)                        | 1    | 51278     | Front Cover and Chip Guard Assembly (22730)            |
| 1    | 51204 B       | Cast-off   | 1    | 51242 Y       | Looper Drive Lever Rocker (81, 22852 A)                      | 1    | 51278 A   | Front Cover and Chip Guard for 51278                   |
| 1    | 51204 C       | Cast-off Support (J87 J)   | 1    | 51242 Z       | Looper Drive Lever Shaft Bushing, front for #51229 E         | 1    | 51278 D   | Chip Guard Tension Spring (22570 B)                    |
| 1    | 51204 F       | Looper Thread Retaining Finger (22798 A)   | 1    | 51243 C       | Ball Stud Fork (22729)                                       | 1    | 51278 E   | Front Cover Latch (22547 C, 51250 C)                   |
| 1    | 51208 D       | Looper (73, 21210 A)   | 1    | 51244         | Looper Rocker Frame (96, 98)                                 | 1    | 51278 G   | Hinge Pin for #51278                                   |
| 1    | 51213         | Looper Rocker for #29192   | 1    | 51244 B       | Looper Rocker Shaft Arm (22519 H)                            | 1    | 51280 E   | Throat Plate Support Pin (258)                         |
| 1    | 51215 J       | Needle Lever for #29348 P  | 1    | 51244 L       | Thrust Washer, for looper rocker shaft                       | 1    | 51282 Y   | Head Cover (22569 B)                                   |
| 2    | 51216 G       | Needle Lever Connecting Rod  | 1    | 51244 N       | Looper Rocker Shaft Collar (18, 51216 N, 55244 G)            | 1    | 51282 Z   | Head Cover Gasket                                      |
| 28   | 51216 M       | Needle Bearing Roller for #29476 FG  | 1    | 51246         | Looper Rocker Stud Nut                                       | 1    | 51282 AE  | Needle Lever Bearing Oiler (90)                        |
| 2    | 51216 N       | Washer for 29066 R, 55244 G  | 1    | 51247         | Main Shaft C'weight (22894 J)                                | 1    | 51282 AF  | Oil Reservoir Top Cover (22524)                        |
| 1    | 51216 P       | Nut for 29066 R  | 1    | 51249 A       | Lower Knife, for 3/4, 7/8, 1, 1 1/8 inch binding             | 1    | 51282 AH  | Oil Shield (20, 22848)                                 |
| 1    | 51217 C       | Needle Bar (56)  | 1    | 51250 C       | Nut for 22547 C  | 1    | 51283 H   | Presser Foot Lifter and Tension Disc Release Lever     |
| 1    | 51220 P-3/4   | Presser Foot for 3/4 inch binding  | 1    | 51250 D       | Washer for 22586 R   | 1    | 51290 T   | Main Shaft Bushing, middle, for #51229 E               |
| 1    | 51220 P-7/8   | Presser Foot for 7/8 inch binding  | 1    | 51250 E       | Needle Lever Stud for #29348 P (719)                         | 1    | 51291 A   | Looper Thread Guard (98 A)                             |
| 1    | 51220 P-1     | Presser Foot for 1 inch binding  | 1    | 51250 F       | Gasket for 22586 R   | 2    | 51292 A   | Tension Post Ferrule                                   |
| 1    | 51220 P-1 1/8 | Presser Foot for 1 1/8 inch binding  | 1    | 51250 P       | Lower Knife Holder Block (22568, 35766)                      | 2    | 51292 C   | Tension Nut  |
| 1    | 51221 C       | Pulley (22894 F)   | 1    | 51254 C       | Needle Bar Bushing, upper, for #51229 E                      | 2    | 51292 D   | Tension Thread Eyelet                                  |
| 1    | 51222 C       | Main Shaft   | 1    | 51254 D       | Needle Bar Bushing, lower, for #51229 E                      | 2    | 51292 G   | Tension Post (43266)                                   |
| 1    | 51223 A       | Take-up (96, 22580 D)  |      |               |  | 1    | 51292 F-4 | Tension Spring, for looper thread                      |
| 1    | 51225         | Needle Guard (22585 B)   |      |               |  | 1    | 51292 F-8 | Tension Spring, for needle thread                      |
| 1    | 51225 W       | Needle Guard Washer  |      |               |  | 1    | 51294 K   | Clamp, upper, for #51294 U                             |
| 1    | 51230 U       | Shank for presser foot   |      |               |  | 1    | 51294 M   | Oil Tube   |
| 1    | 51230 W       | Bottom, left, for #51220 N   |      |               |  | 1    | 51294 N   | Oil Tube Connection (21212)                            |
| 1    | 51230 V-3/4   | Bottom, right, for #51220 N-3/4  |      |               |  | 1    | 51294 P   | Oil Tube Clamp   |
| 1    | 51230 V-7/8   | Bottom, right, for #51220 P-7/8  |      |               |  | 1    | 51294 R   | Screw for 51294 P (7947)                               |
|      |               |  |      |               |  | 1    | 51294 U   | Oil Siphon Assembly (22729 A, 22729 B)                 |

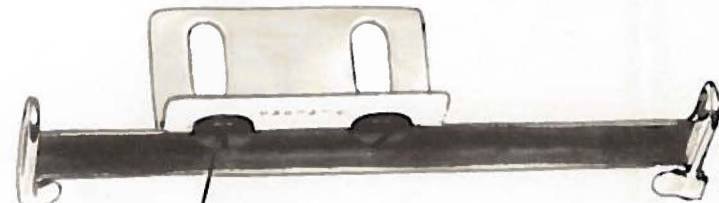
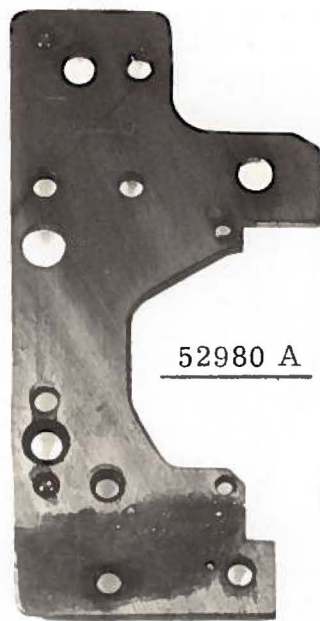
| Amt. | Part No. | Description                                     | Amt. | Part No. | Description  | Amt. | Part No. | Description  |
|------|----------|---|------|----------|--|------|----------|--|
| 1    | 51294 W  | Oil Tube for upper knife holder rocker arm      | 1    | 52470    | Stop, for looper connecting rod                        | 1    | 52892    | Tension Post Support                               |
| 1    | 51382 A  | Gasket for 51282 AF                             | 1    | 52794 G  | Feed Lift and Looper Avoid                             | 2    | 52894 AB | Oil Tube Holder (90)                               |
| 1    | 51406    | Eccentric for #29476 DV                         |      |          | Eccentric Oil Tube                                     | 1    | 52894 AK | Oil Tube, for looper rock and left ball joint (88) |
| 1    | 51472 A  | Upper Knife Shield (22798)                      | 2    | 52836 P  | Feed Rocker Shaft Bushing, for #51229 E                | 1    | 52894 AM | Oil Tube, for right ball joint (258 A, 6042 A)     |
| 2    | 51491 C  | Lead-in Thread Eyelet                           | 1    | 52836 R  | Looper Rocker Shaft Bushing, left, for #51229 E        | 1    | 52944 U  | Looper Rocker Shaft Bushing, right, for #51229 E   |
| 1    | 51493 D  | Oil Pump Driving Shaft                          | 1    | 52841 G  | Locking Stud, for #51242 Y                             | 1    | 52980 A  | Throat Plate Support (80)                          |
| 2    | 51493 E  | Oil Pump Driving Shaft Gear                     | 1    | 52841 J  | Nut for 52841 G  | 1    | 53783 A  | Lifter Lever Link (402, 22758 C)                   |
| 1    | 51493 AG | Oil Pump Housing (22569 B)                      | 1    | 52882 L  | Oil Reservoir Back Cover (22585 A, 22733 B, 22848)     | 1    | 53783 L  | Presser Foot Lifter Lever Bell Crank (22557 B)     |
| 1    | 51493 AH | Oil Pump Housing Cover                          | 1    | 52882 M  | Gasket for 52882 L                                     | 1    | 53783 M  | Presser Foot Lifter Lever Connecting Rod           |
| 1    | 51493 BK | Lint Filter Screen                              | 1    | 52882 P  | Gasket for 52882 AD                                    | 1    | 53783 N  | Presser Foot Lifter Lever, internal (22537)        |
| 1    | 51493 BP | Oil Pump Driving Gear (22560 B)                 | 1    | 52882 U  | Gasket for 52882 AE                                    | 1    | 55241 N  | Looper Connecting Rod Ball Joint, left (18)        |
| 1    | 51493 BQ | Oil Pump Driven Gear (531)                      | 1    | 52882 Y  | Baffle Plate (90)                                      | 1    | 55244 G  | Looper Shaft Collar Stud (18, 51216 N)             |
| 1    | 51501 A  | Cloth Plate (80, 22839 C)                       | 1    | 52882 AD | Crank Chamber Cover, upper (22541 B)                   | 1    | 56334 E  | Feed Dog Holder (258A)                             |
| 1    | 51745    | Looper Rocker Cone Stud for #29192 (51246)      | 1    | 52882 AE | Crank Chamber Cover, lower (22548)                     | 1    | 56358    | Needle Bar Thread Eyelet (22768)                   |
| 1    | 51758    | Frame Needle Thread Eyelet (20, 22848, 22889 A) | 2    | 52890 C  | Main Shaft Bushing, left and inner right, for #51229 E | 1    | 56358 A  | Needle Lever Thread Eyelet (22768)                 |
| 1    | 52350 A  | Lower Knife Holder Plate (22588 A)              | 1    | 52891 B  | Crankshaft Bushing Housing (22569 B), for #51229 E     | 1    | 56390 E  | Crankshaft Bushing Housing Gasket                  |
| 1    | 52372 A  | Knife Holder Block Guide Collar (22894 C)       |      |          |  | 1    | 61130 D  | Presser Foot Plunger, right                        |
|      |          |   |      |          |  | 1    | 61130 E  | Presser Foot Plunger, left                         |
|      |          |   |      |          |  | 1    | 61130 F  | Presser Foot Equalizer (22799 N)                   |
|      |          |   |      |          |  | 2    | 80557    | Spacing Washer, for 21657-3, 52892                 |

NOTE: Numbers in parenthesis following parts' descriptions indicate the screws, nuts, etc. used to attach or hold those parts.

# Denotes assembly or major part in which component is included.

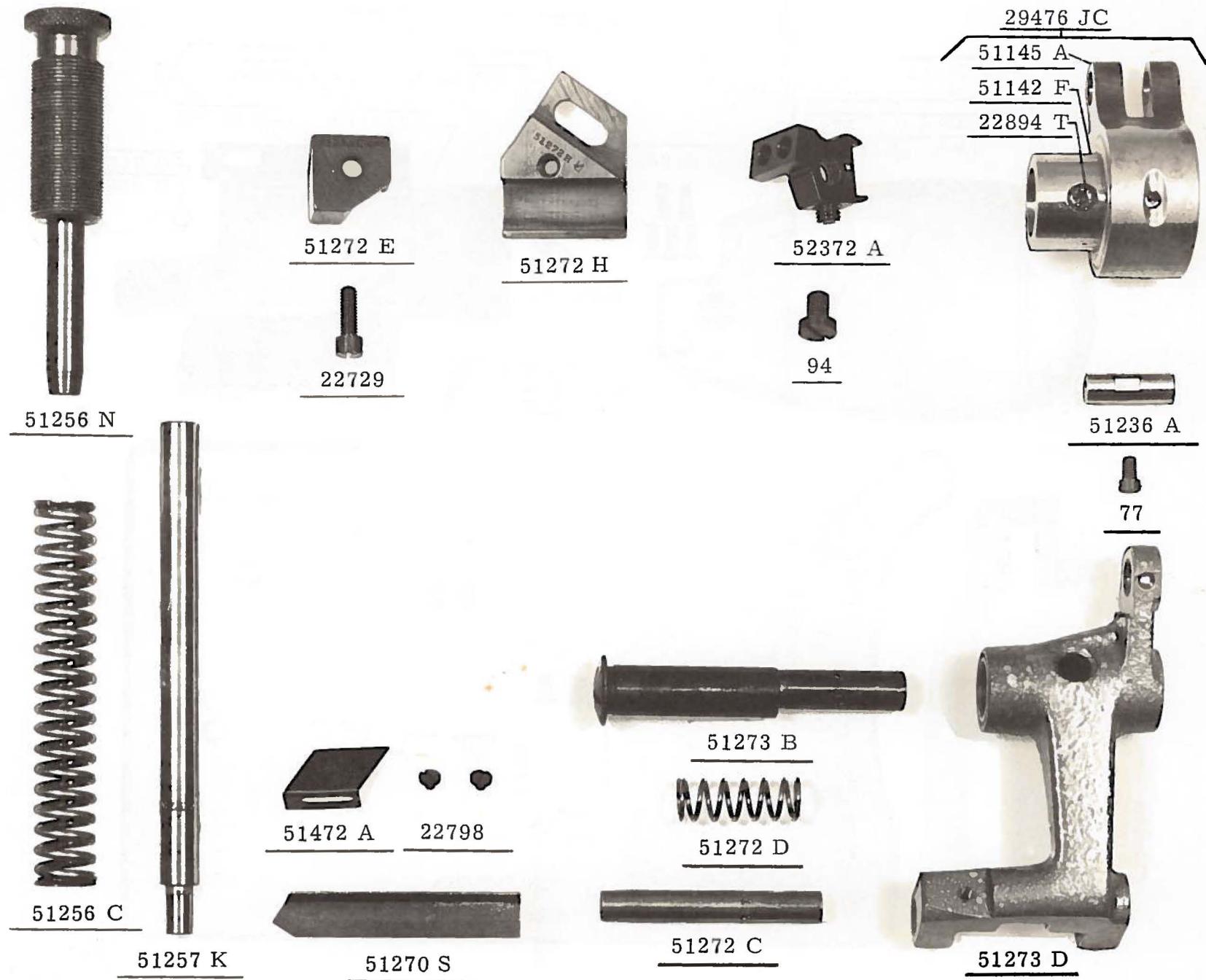


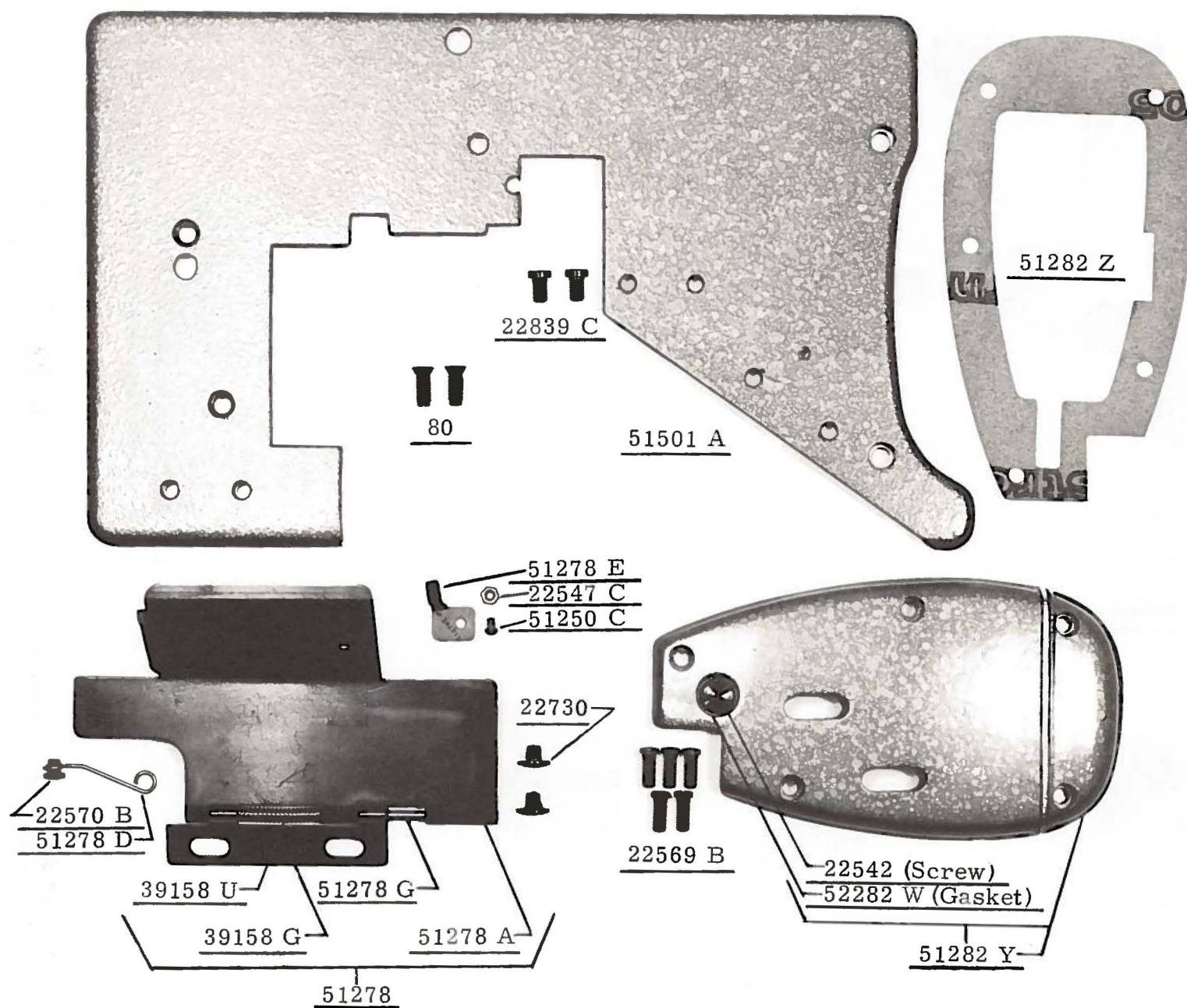




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